

**Guideline**

**Anx.II-  
05**

**CLAP**

**FORM N°Z027**

**Version : 1**

**Directive 87/404/EEC**

**Directive references:** Annex II

**Adopted by WPG:** Juin 1995

**Adopted by CLAP:** Juin 1995

**Subject:** Continuous production/Definition of concepts

**Question:** What does continuous manufacture mean?

**Answer:** If the production parameters, e.g. welding parameters, and machine settings remain unchanged, then the manufacturing process is continuous. Uninterrupted manufacture in temporal terms (e.g. the production process can still be classified as continuous, even if there are breaks or week-end shutdowns) is not a yardstick for continuous manufacture; the yardstick is rather no change in the parameters specific to the manufacture.

Justification

Resetting of manufacturing parameters can lead to deviations in the properties relating to safety.