

Guideline

**Anx.I -
03**

CLAP

FORM N°Z019

Version : 1

Directive 87/404/EEC

Directive references:

Annex I

Adopted by WPG: July 1993

Adopted by CLAP: July 1993

Subject: Clause 2 - Inspection openings

Question:

The Directive in Annex I, clause 2 requires:

"...it must be possible to inspect the inside of vessels".

The purpose of internal inspection is to clearly detect possible corrosion phenomena, failures of coatings or lining and defects of any other type (e.g. regarding the welds).

Answer:

Consensus

It is for the manufacturer to give details on the size of the opening and for the examining body to be able to undertake the required internal examinations.

In each case the size of the opening shall be adequate in relation to the use of the vessel and shall enable the inspection to be undertaken easily.