

**Directive 97/23/CE****Keywords:**

Safety accessory

Placing o the market

Exceeding the allowable  
limits**Directive reference:**

Annex I § 2.10 - 97/23 EC

Annex I § 3.4 - 97/23 EC

Annex I § 2 - 97/23 EC

**Adopted by CLAP:****20/10/2011****Subject:** Assembly – Assembly not equipped with safety accessory**Question:** Can an assembly manufactured to meet the operating conditions stated by the user be placed on the market without a safety accessory?**Answer:**

No, unless the specifications of the user state maximum input data and stipulates that provisions are made in advance to ensure that the input data will, in no case, be exceeded (e.g. existence of a protection against pressure surge upstream to the assembly)

The assembly manufacturer shall carry out a risk analysis to ensure that the operation of the assembly itself and its possible failures cannot cause the exceeding of these input data.

The instructions must include the design basis and, in particular, the operating conditions, the input data stated by the users, the results of the analysis requested above and a warning that this assembly cannot be put into service under conditions different from those stated in the specifications.

See also CLAP 225 – guideline 3/17 and CLAP 281.