Guideline

1/50

CLAP

FORM N°253

Version: 2

Directive	e 97/23/EC Keywords : Piping Petrochemical industry
	Pressure accessory
	Directive references: Article 1 § 3.10 - 97/23 EC
Adopted by WPG: 18/03/2004 Adopted by CLAP: 18/03/2004	
Subject:	Scope – Flare tip at the end of piping
Question:	Is the flare tip at the end of piping in the scope of the Pressure Equipment Directive (PED)?
Answer:	The flare tip is covered by the PED, when the internal pressure exceeds 0,5 bar, in which case it is a pressure accessory.
	Note 1: A flare (or flare system) can be considered as two parts: the lower part, which essentially comprises discharge piping and the upper part, at the extremity of the piping (usually joined by a flanged connection), which is the flare tip, where the flame is ignited. In some designs a device is installed as part of the flare tip to regulate flow.
	Note 2: The discharge piping is covered by the PED (see CLAP 204 - Guideline 1/42).
	Modifications compared to the previous adopted version: Editorial correction on 2004-09-16.