

Guideline

6/6

CLAP

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Article 1 §2.8 - 97/23 EC

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Subject: ESR on manufacturing – Approach for the approval of personnel in charge of permanent joining

Question: In the absence of harmonized standards, what approach is to be followed for the approval of personnel carrying out permanent joining?

Answer: In the absence of harmonized standards, the manufacturer shall refer to an existing document (draft standard candidate for harmonization, professional document, guide, recognised third party/notified body document, company document, etc.) or shall establish a specific document.

Such a document shall define at least:

- Equipment to be used by the personnel;
- Degree of automatization of the process and the operations to be carried out by the personnel;
- Conditions to apply when making the test piece to be used for the test approval and results to be achieved;
- Range of validity and conditions for the duration of the validity.

See also CLAP 78 - Guideline 6/1.

For welding, see CLAP 200 - Guideline 6/12.

Modifications compared to the previous adopted version: Editorial correction on 2004-09-16.