

Guideline

F-06

CLAP

FORM N°X128

Version : 1

Directive 2014/68/EU

Adopted by WGP : 15/03/2016

Adopted by CLAP : 15/03/2016

Directive References: Article 2 (13)

Annex I § 3.1.2

Subject: ESR on manufacturing – Approach for the approval of personnel in charge of permanent joining

Question: In the absence of harmonized standards, what approach is to be followed for the approval of personnel carrying out permanent joining?

Answer: In the absence of harmonized standards, the manufacturer shall refer to an existing document (draft standard candidate for harmonization, professional document, guide, recognised third party/notified body document, company document, etc.) or shall establish a specific document.

Such a document shall define at least:

- Equipment to be used by the personnel;
- Degree of automatization of the process and the operations to be carried out by the personnel;
- Conditions to apply when making the test piece to be used for the test approval and results to be achieved;
- Range of validity and conditions for the duration of the validity.

See also Guideline F-01 (CLAP X123).

For welding, see Guideline F-12 (CLAP X133).